

Fig. 1

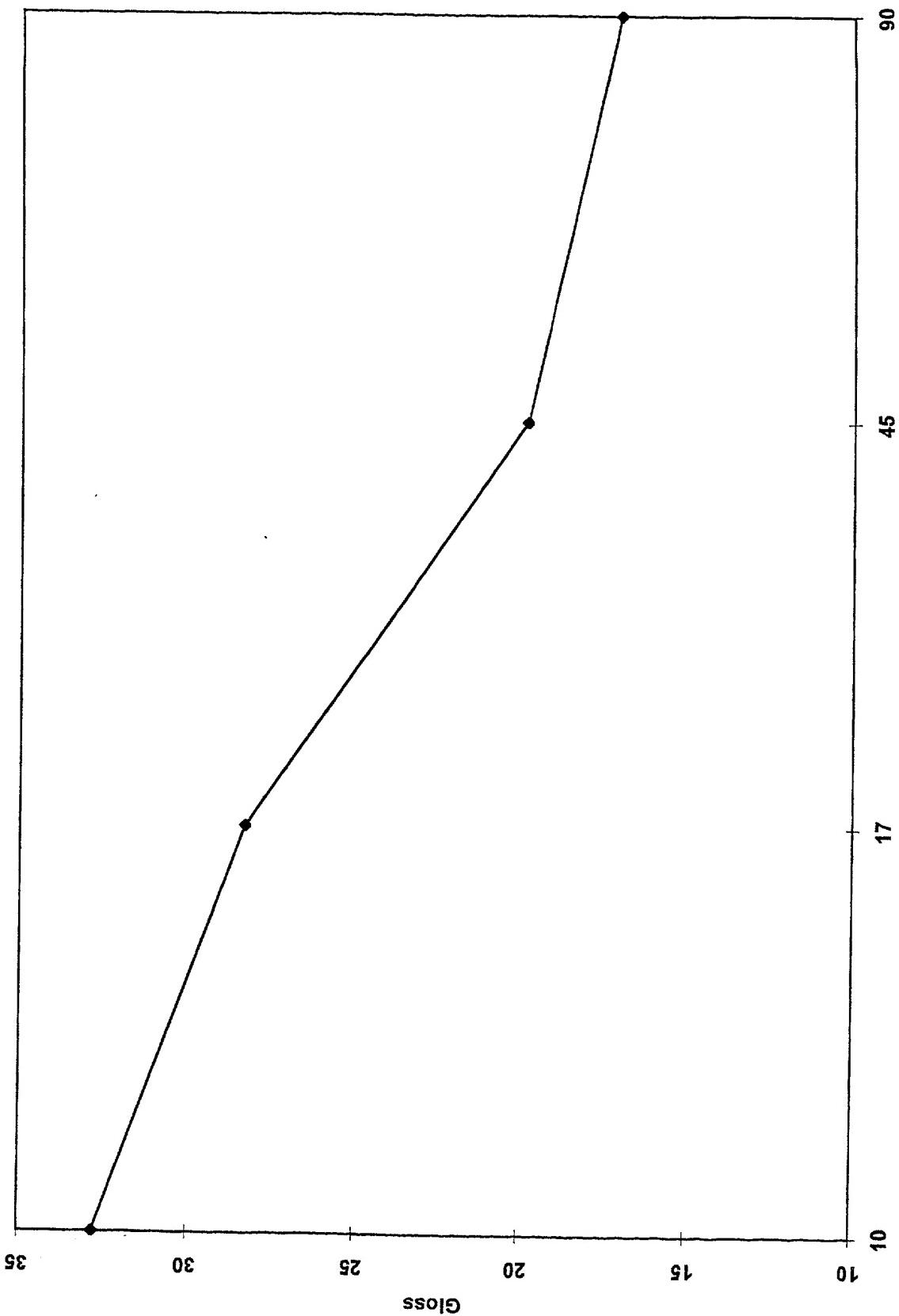


Fig. 2

Parts of PVA

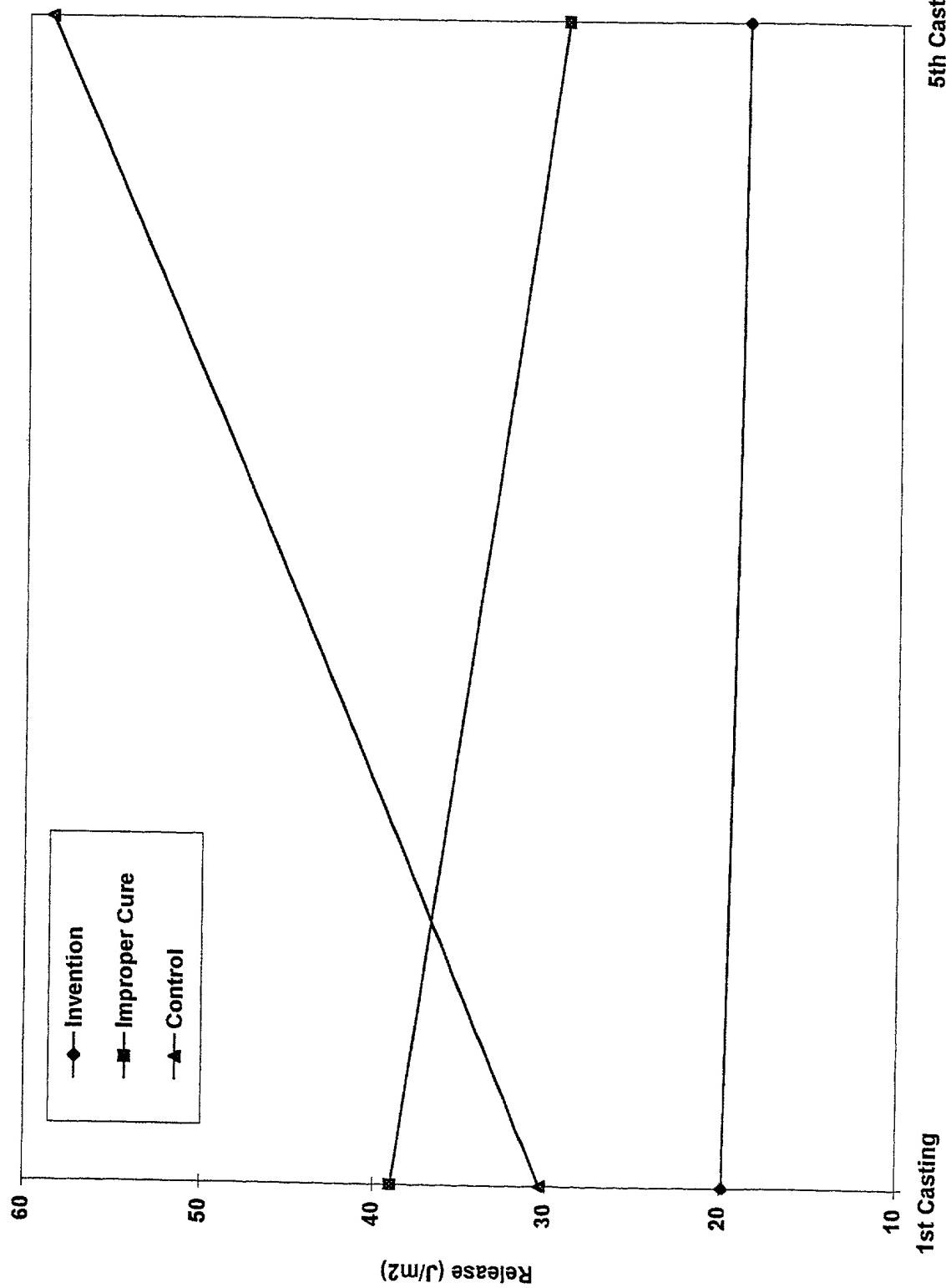


Fig. 3

Number of Castings
5th Casting
1st Casting